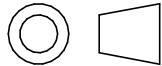


HOLES

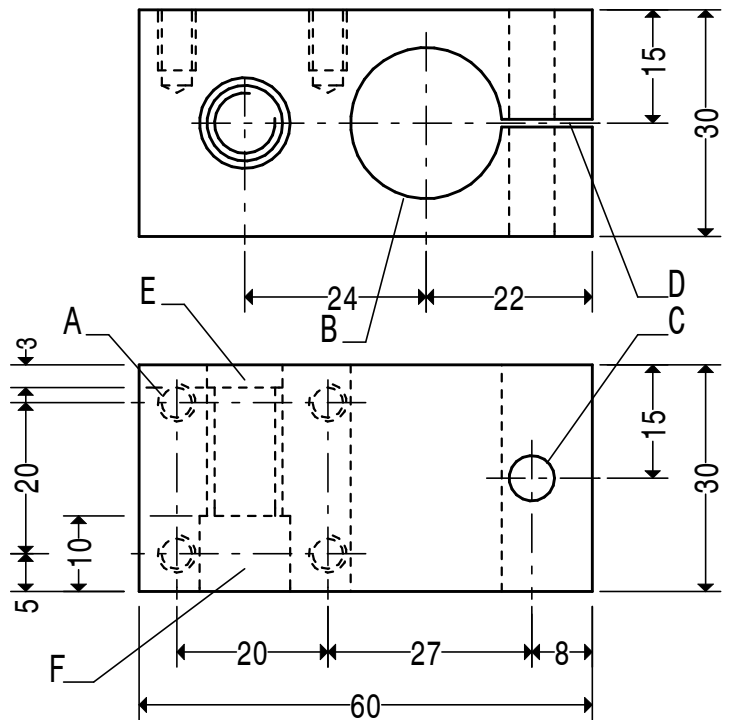
A M5 2 OFF B 20 C 7

D SLOT 1 WIDE



MATL. CAST IRON QTY. 3 OFF

**SLIDER BLOCK C15**



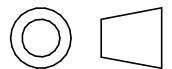
HOLES

A M5 4 OFF B 20 C 7

D SLOT 1 WIDE

E 10 X 2 SQUARE THREAD

F 12

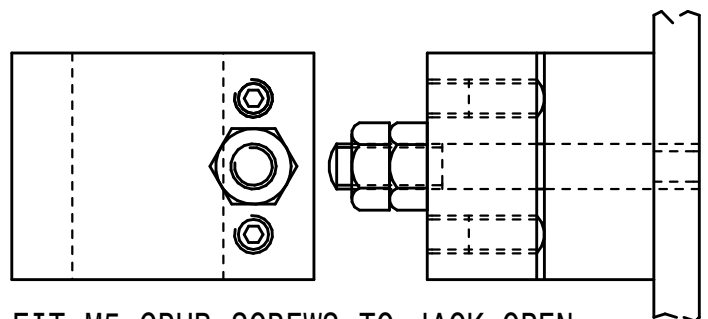


MATL. CAST IRON

QTY. 1 OFF

**SLIDER BLOCK**

**C14**



FIT M5 GRUB SCREWS TO JACK OPEN  
BLOCK IF HOLE CLOSSES WHEN SLOT IS CUT.  
STUD WITH CLOSING NUTS SHOULD STILL  
BE FITTED AND ADJUSTED.

**SLIDER BLOCK**

**WITH JACKING SCREWS**

**SK1**