



AS DIMENSION "A" IS THE IMPORTANT VALUE BUT WILL BE DIFFICULT TO MEASURE. ACCURATELY MEASURE DIMENSIONS "B" AND "C" AND TAKE "C" FROM "B" TO ARRIVE AT "A"

IF MEASURING EQUIPMENT IS AVAILABLE TO DOUBLE DIMENSION "A" THE DIFFERENCE (X-Y) CAN BE DOUBLED MAKING AN EVEN MORE ACCURATE RESULT ACHIEVABLE.

MORSE TAPER / FOOT NO.	ON DIAMETER	DIMENSION "A" FOR X-Y=0.040"	X-Y=1.00mm
1	0.59858"	0.8019"	20.047mm
2	0.59941"	0.8008"	20.020mm
3	0.60235"	0.7969"	19.922mm
4	0.62326"	0.7701"	19.254mm

MORSE TAPER TEST PIECE DIMENSIONS

THE METHOD CAN OF COURSE BE USED FOR OTHER TAPERS

