

BASIC ASSEMBLY

SEE SEPARATE SUB ASSEMBLY DRAWINGS
FOR GREATER DETAIL

1. MAIN FRAME
2. INPUT DRIVE SPINDLE
3. OSCILLATING ASSEMBLY
4. FILE CARRIER
5. VARIABLE STROKE MECHANISM
6. TABLE
7. MYFORD SERIES 7 MOUNTING (NOT SHOWN)
8. GUARD ASSEMBLY (NOT SHOWN)

THE INPUT DRIVE SPINDLE(2) CAN BE OMITTED
AND THE MACHINE DRIVEN DIRECTLY USING A
SPINDLE HELD IN THE THREE JAW CHUCK AND
FIXED TO THE VARIABLE STROKE MECHANISM(5)
PRECISE ALIGNMENT IS NOT NECESSARY THOUGH
IT WILL BE REQUIRED TO PACK THE MACHINE
UP SO THAT THE INPUT IS NOMINALLY IN LINE
WITH THE ASSEMBLY AS DRAWN.

