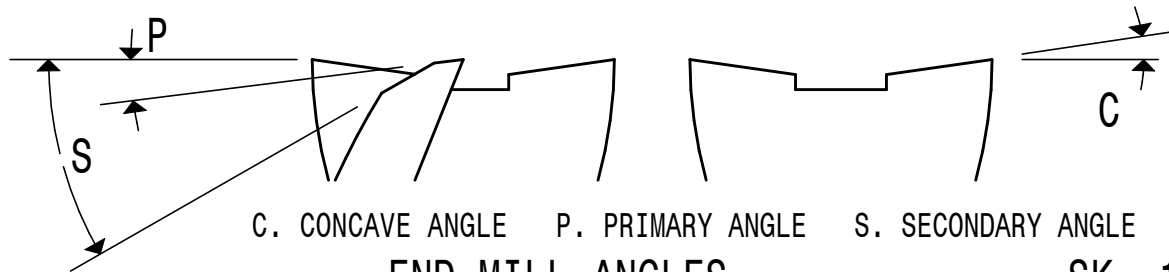


THE 14° ANGLE IS A GUIDE ONLY, DO MOUNT USING A SINGLE SCREW "X" AND ADJUST TO ACHIEVE THE 25° AS SHOWN. THEN MARK POSITION OF HOLE IN THE TABLE USING THE HOLE ALREADY IN THE SUPPORT AND DRILL FOR SECOND SCREW Z.

SETTING THE SECONDARY CLEARANCE ANGLE SK. 2



C. CONCAVE ANGLE P. PRIMARY ANGLE S. SECONDARY ANGLE

END MILL ANGLES

SK. 1

SHARPENING END MILLS

13-09-2010

SharpEM4