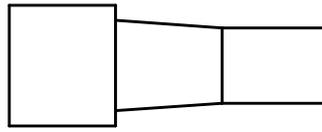
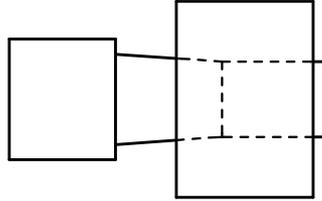
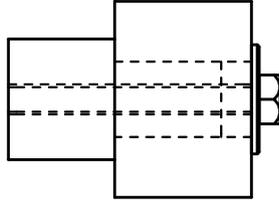


TAPPED STUB
MANDREL



TAPER STUB
MANDREL



WITH WORKPIECE FITTED

FRICITION HOLDS THE WORKPIECE ON THE TAPER
STUB MANDREL. THE DEGREE OF TAPER SHOULD
BE NO MORE THAN 0.5° PER SIDE. (1° TOTAL)

MANDRELS SK.1