



- W 1 FIX ONTO AN ANGLE PLATE WITH THE OUTSIDE OF THE BODY LEVEL WITH THE ITS BASE AND ONE SIDE. ALSO ONE OF THE FOUR FIXING HOLES 16MM ABOVE CENTRE HEIGHT ON THE RIGHT HAND SIDE, CHECKED WITH A RULE WILL BE ADEQUATE. SEE DRAWING!  
 2 SET HEIGHT GAUGE TO HALF THE BODIES MEASURED DIAMETER.  
 3 SCRIBE LINES A AND B. ENSURE THEY GO COMPLETELY TO THE EDGE OF THE BODY
- X TURN ANGLE PLATE ONTO ITS END AND SCRIBE LINES C AND D
- Y 1 REPOSITION BODY WITH THE OUTER ENDS OF LINES A AND D AT THE SAME HEIGHT. CHECKED WITH A RULE WILL BE ADEQUATE.  
 2 SCRIBE LINES E AND F
- Z TURN ANGLE PLATE ONTO ITS END AND SCRIBE LINES G AND H

NOTE THE LINE REFERENCES HAVE NO RELEVANCE TO THE ULTIMATE OPERATIONS THEY ARE ONLY TO ASSIST WITH THIS EXPLANATION

MARKINGS TO AID THE POSITIONING OF THE GROOVES IN THE BODY SK.1